SETUP PROCEDURE FOR 935A-1CKO-000G CONTROLER 1.GO TO OPERATIONS MENU BY PRESSING BOTH UP & DN ARROW KEYS SIMULTANEOUSLY FOR 3 SECONDS 2.ARROW UP 1 TO CNFG 3. HOLD SET TO DISPLAY NO, ARROW UP 1 TO YES – RELEASE 4.IN SHOULD APPEAR – ARROW UP 1 - TAG APPEARS - RELEASE 5.HOLD SET & ARROW UP UNTIL SCREEN IS BLANK - RELEASE 6.HOLD BOTH ARROW KEYS FOR 3 SECONDS FOR MAIN SCREEN TEMP. DISPLAY - RELEASE 7.GO BACK TO OPERATION MENU – HOLD BOTH UP & DN ARROW KEYS SIMULTANEOUSLY FOR 3 SECONDS 8.ARROW DOWN 1 TO PID - RELEASE 9.HOLD SET TO DISPLAY NO & ARROW UP 1 TO YES - RELEASE 10.PB H SHOULD BE DISPLAYED 11.PUSH SET & ARROW DN TO 0 - RELEASE 12.ARROW DN 1 TO HYSH – PUSH SET TO DISPLAY 3 – OK - RELEASE 13.ARROW DN 1 TO CAL – PUSH SET & ARROW DN TO –21 - RELEASE 14.PUSH BOTH UP & DN ARROW SIMULTANEOUSLY TO RETURN TO MENU

START HERE FOR MERCURY TO DC CHANGE ARROW TO OE1 STEP 22

15.GO BACK TO MENU - UP & DN ARROW SIMULTANEOUSLY FOR 3 SECONDS

16.ARROW UP 1 TO CNFG - RELEASE

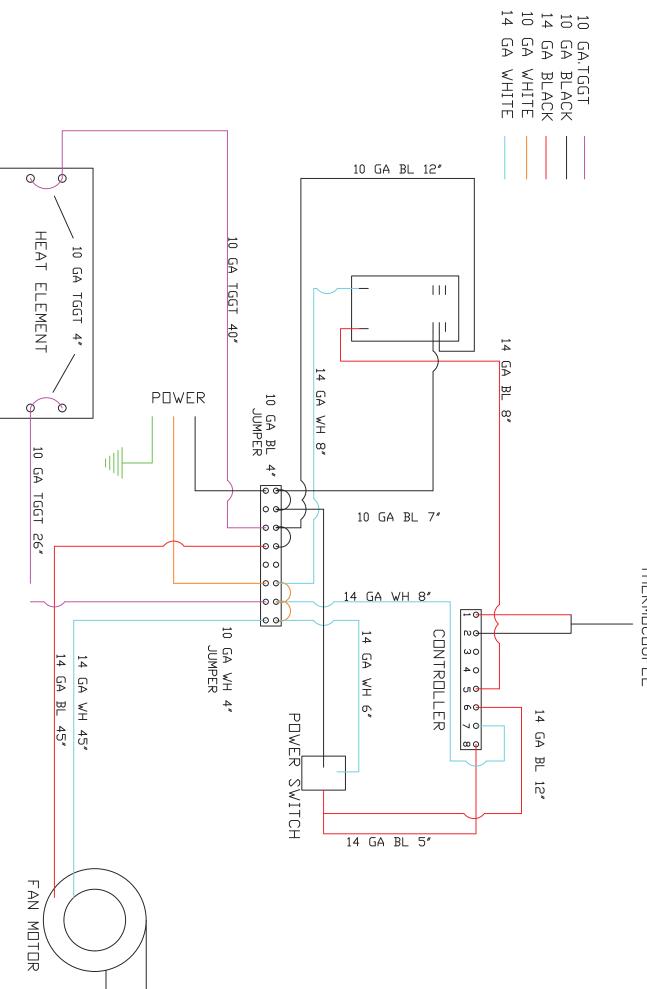
17.HOLD SET TO DISPLAY NO & **ARROW UP 1 TO YES** - RELEASE 18.**IN** SHOULD BE DISPLAYED – PUSH SET TO SEE **j** – **OK** – RELEASE 19.**ARROW DN 1** TO SEE **C-F** DISPLAYED. PUSH SET TO SEE **F** – **OK** – RELEASE

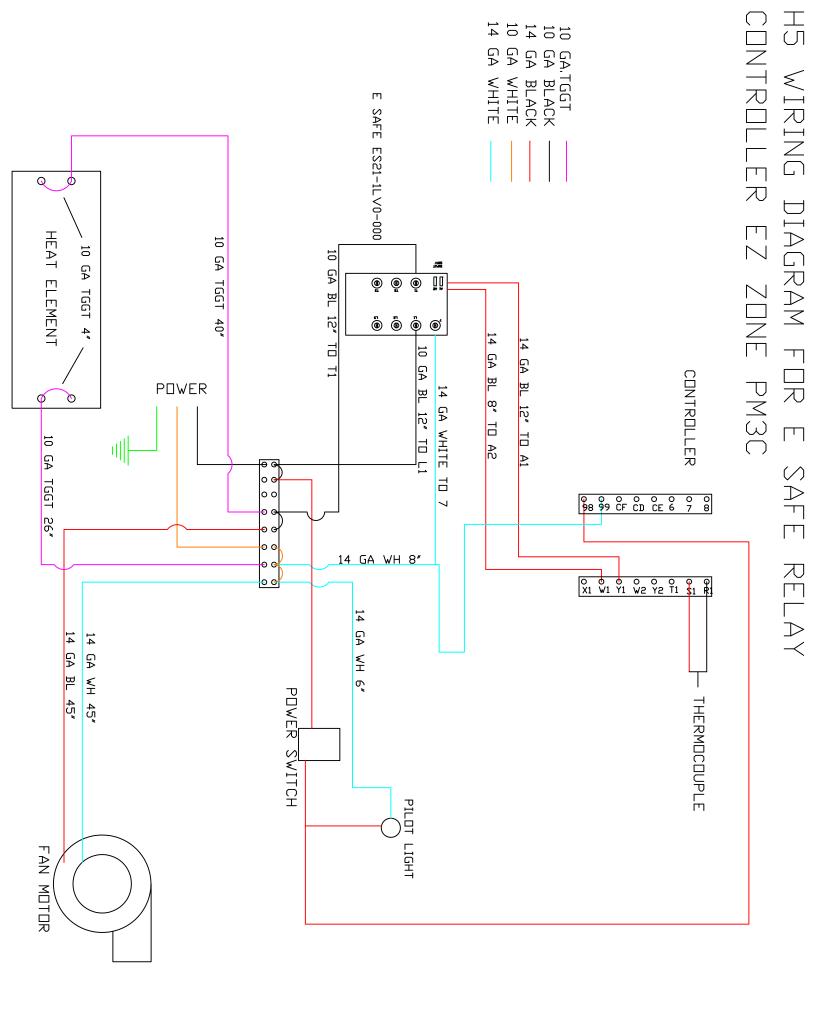
20.ARROW DN 1 TO RL - PUSH SET TO SEE 32 - OK – RELEASE 21.ARROW DN 1 TO RH – PUSH SET & ARROW DN TO 250* - RELEASE 22.ARROW DN 1 TO OE 1 – PUSH SET & ARROW DN 1 TO DISPLAY HEAT & RELEASE

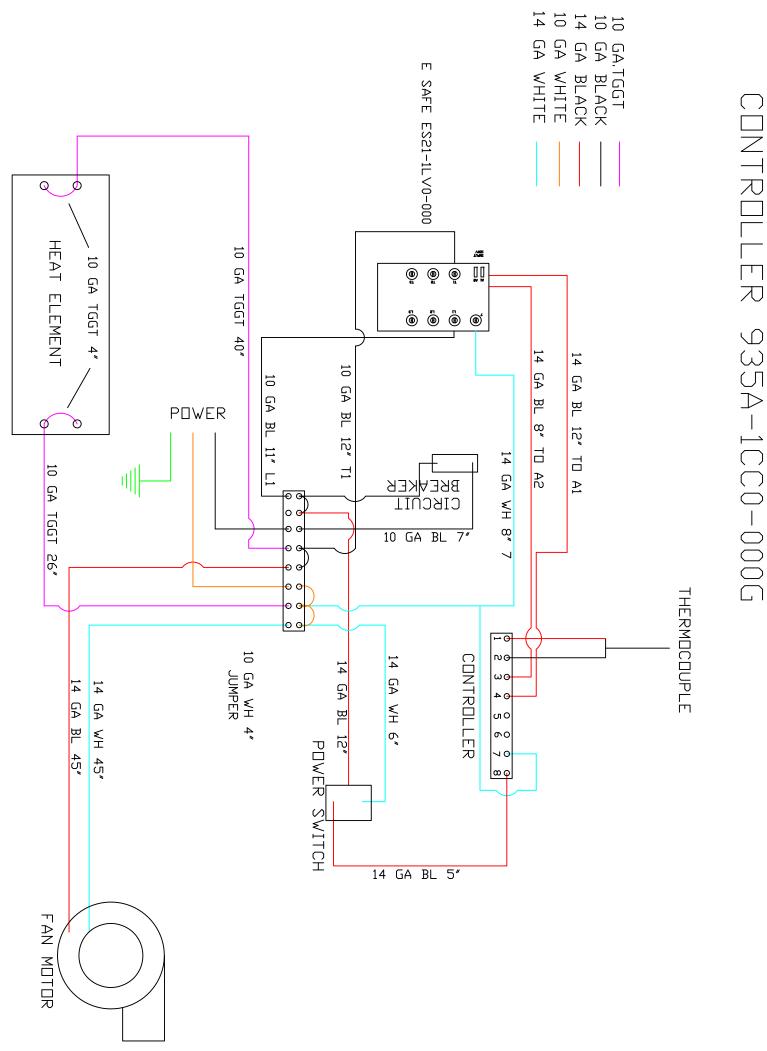
23.ARROW DN 1 TO OE2 – PUSH SET TO SEE NONE – OK – RELEASE 24.ARROW DN 1 TO DISP – PUSH SET TO SEE AC – OK – RELEASE 25.ARROW DN 1 TO FAIL – PUSH SET TO SEE BPLS – OK – RELEASE 26.ARROW DN 1 TO SLOC – PUSH SET TO SEE NO - OK – RELEASE 27.ARROW DN 1 TO TAG – PUSH SET & ARROW DN 1 TO PCOA – RELEASE 28.PUSH BOTH UP & DN ARROW SIMULTANEOUSLY TO RETURN TO MENU CABINET SHOULD START HEATING

PUSH SET & ARROW UP TO SET OPPERATING TEMP AT 240* & RELEASE CHANGING PROGRAM AFTER PROGARMING
1.ENTER SETUP BY PRESSING UP & DN SIMULTANEOUSLY FOR 3 SECONDS
2.CNFG APPEARS – HOLD SET & ARROW UP 1 TO YES – RELEASE
3.TAG SHOWS – HOLD SET & ARROW UP 1 TO BLANK – RELEASE
4.EXIT SETUP – HOLD BOTH ARROW UP & DN FOR 3 SECONDS
5.RE-ENTER SETUP MENU & START AT LINE 3 TO CHECK / CHANGE
SETTINGS

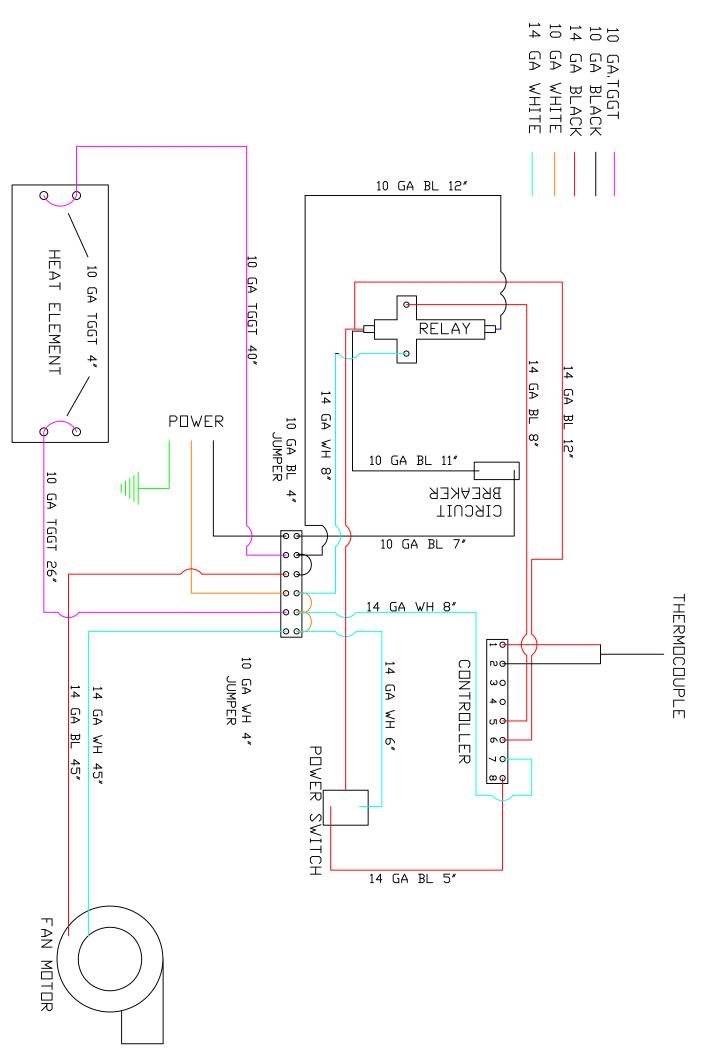
H5 WIRING DIAGRAM 120V RELAY PM3C CONTROL TO SCHNEIDER 120V CONTROL VOLTAGE THERMOCOUPLE



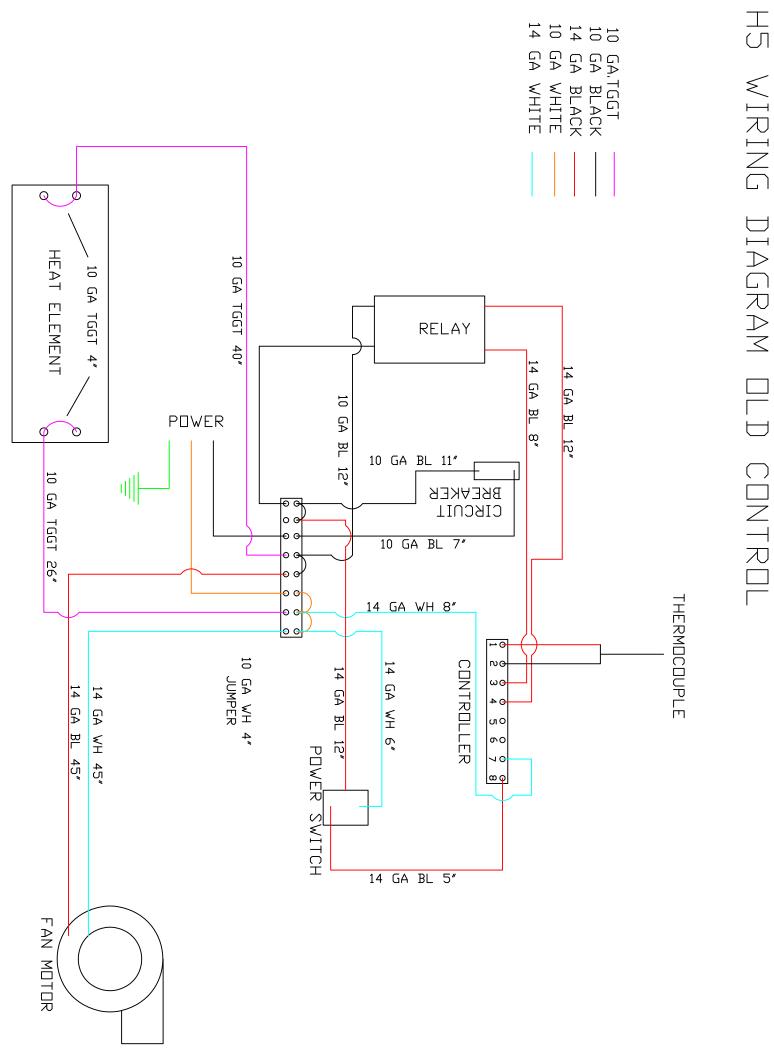


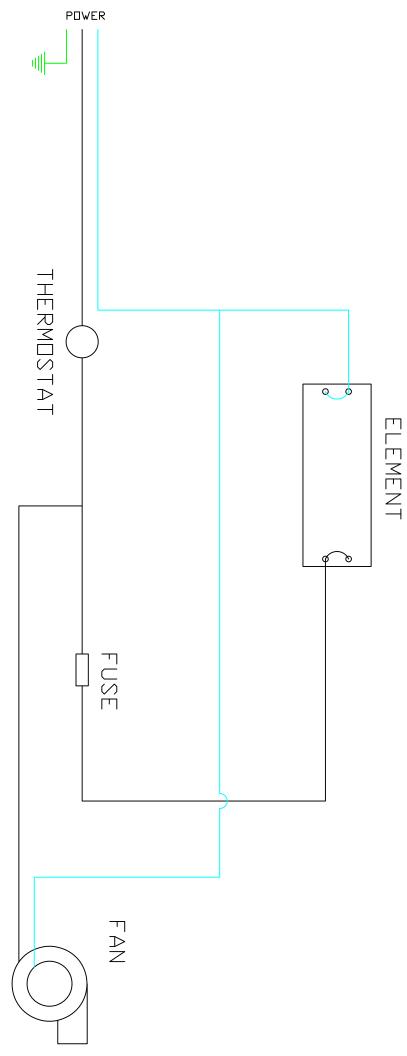


H5 WIRING DIAGRAM FOR E SAFE RELAY

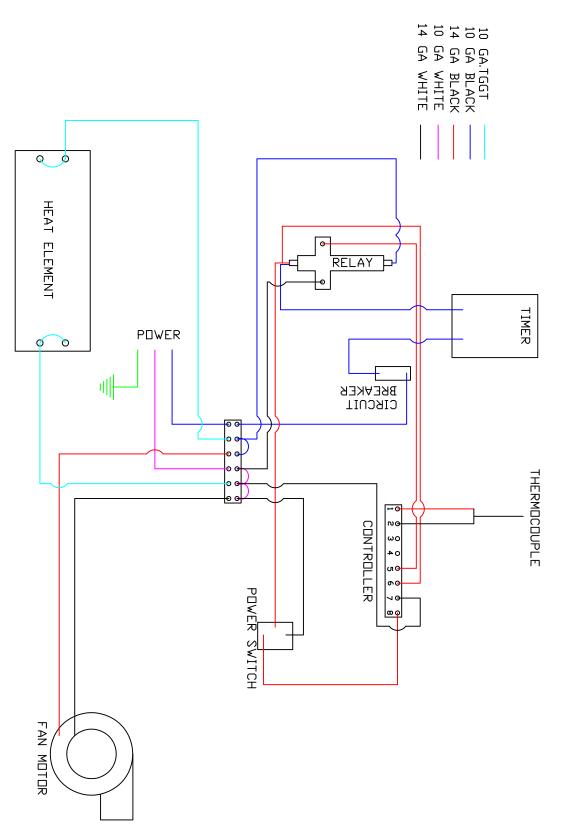


H5 WIRING DIAGRAM MERCURY RELAY

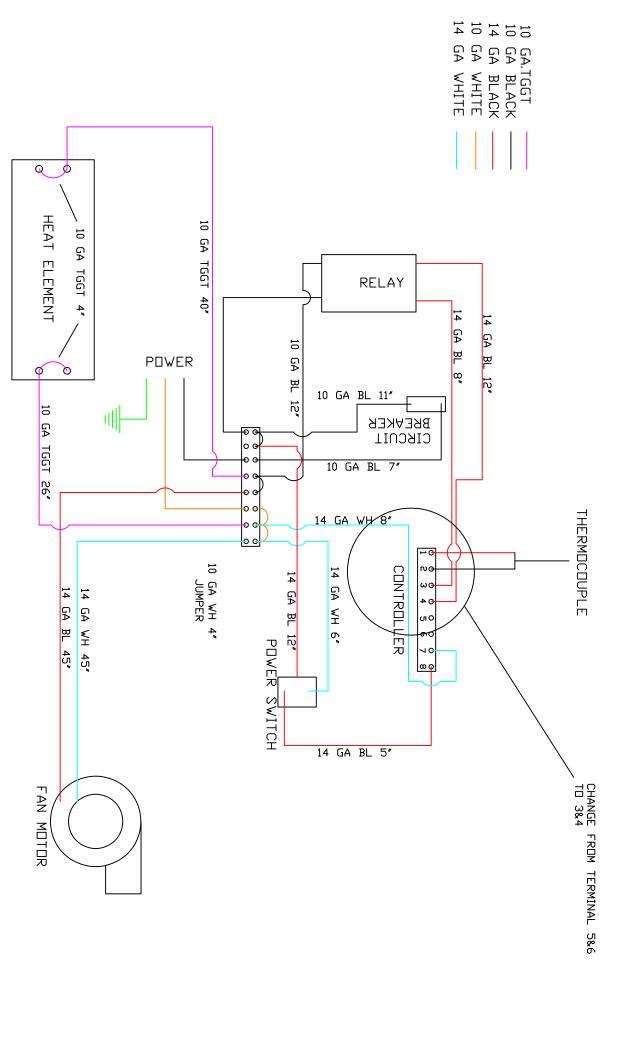




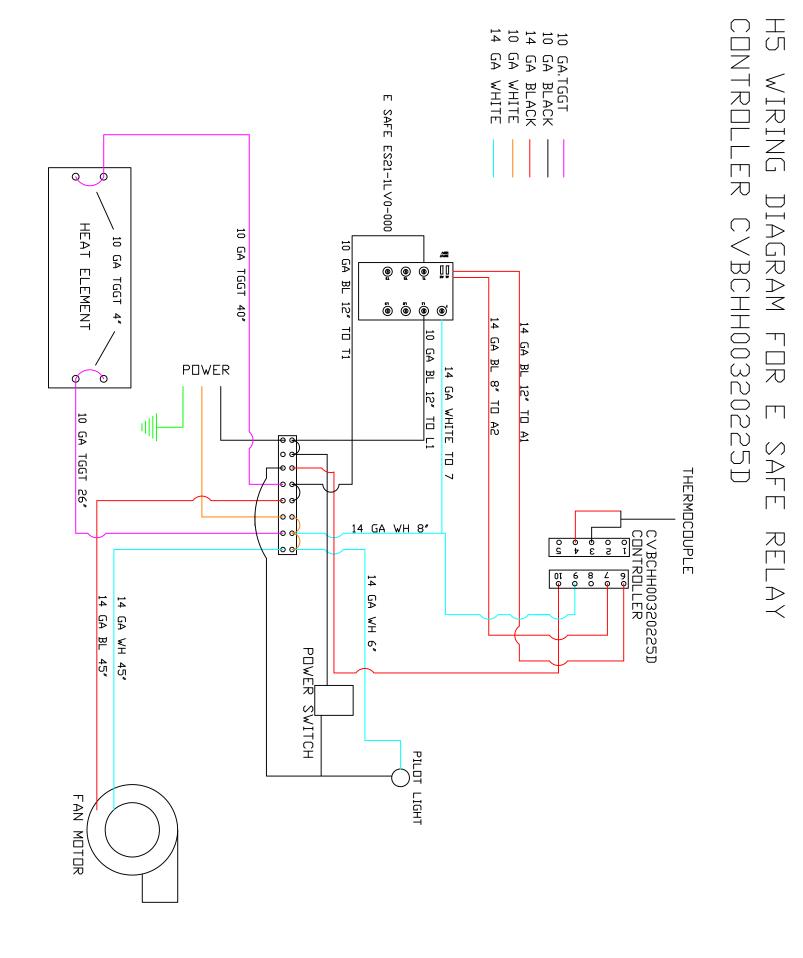
H5 WIRING DIAGRAM FOR THERMOSTAT STYLE CABINET

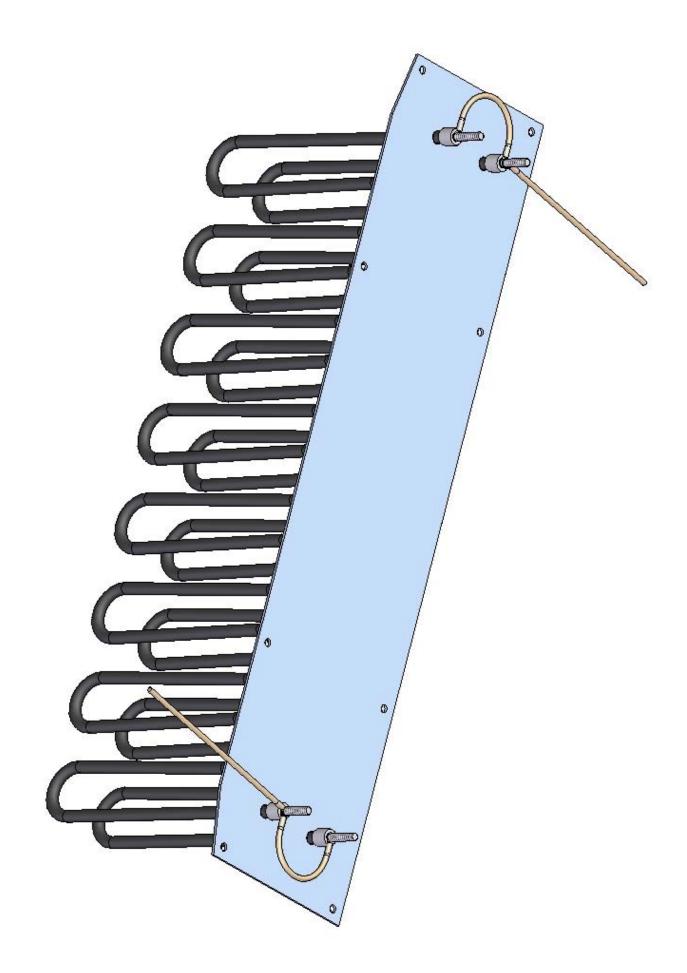






H5 WIRING DIAGRAM CHANGE FROM MERCURY RELAY DC RELAY





PRESS UP AND DOWN ARROW KEYS		
ARROW TO F01 PRESS SET BUTTON		
F01 - SET TO 231 P	RESS SET	(C TO F)
ARROW UP OR DO	WN TO 1 PRESS	SET
WAIT FOR SCREEN TO GO BACK TO NORMAL		
PRESS UP AND DOWN ARROW KEYS		
ARROW TO F01 PR	ESS SET	
F01 - SET TO 123 P	RESS SET	
ARROW TO F07 PR	ESS SET	
SET F07 TO 1	PRESS SET	heat out put
SET F06 TO 5	PRESS SET	differential
SET F05 TO 225	PRESS SET	high limit
SET F04 TO 0	PRESS SET	low set point
SET F02 TO 225	PRESS SET	set point
TO ADJUST OFFSE	T	
PRESS UP AND DOWN ARROW KEYS		
SET F01 TO 123		access program
ARROW TO F03		Offset
F03 TO THE DESIRED OFFSET AND PRESS SET		